

Specification Page 6 - Amended without Underlining and Strikethroughs - Clean Version

material is a thin-walled sheet and in which a large number of filaments are placed on the base material for integral heat pressing, a convex press mark is generated on the upper surface side of the base material sheet, resulting in various problems. In contrast, in the system of the present invention, in which the base material sheet and a fiber bundle of filaments are bonded together by means of an adhesive, it is possible to avoid local application of load, so that the upper surface material of the base material sheet advantageously suffers little damage regardless of the thickness thereof.

In the cleaning device of the present invention, the bristle-like-member-less portion of the brush sheet with a plurality of bristle-like members may be integrally bonded to the fiber bundle and the base material sheet by means of an adhesive. In this case, through a combination of the brush sheet and the fiber bundle, it is possible to efficiently scrape out and collect dust. Further, of the brush sheet, the bristle-like-member-less portion thereof is bonded to the base material sheet or the fiber bundle, so that integration therewith can be reliably effected with a small amount of adhesive.

Further, the fiber bundle may be a filament bundling body provided with a bundling portion connecting filaments aligned in the fiber direction with each other. Due to this arrangement, even when the cleaning device is repeatedly used, there is no fear of